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WOOD PROPERTIES



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Aim

- Wood = material
- Different processing and utilisation
- Differences among timbers
- Important to understand properties
- Factors affecting properties



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Main features

Wood is:

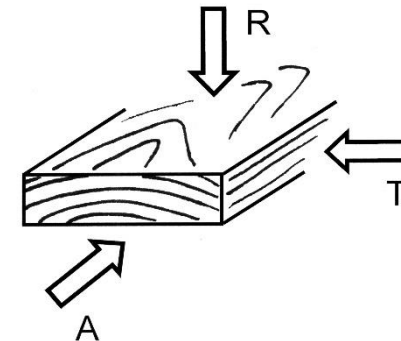
- Anisotropic material
- Hygroscopic material
- Porous material
- Heterogeneous material

.....all the features are reflected in a properties variability.



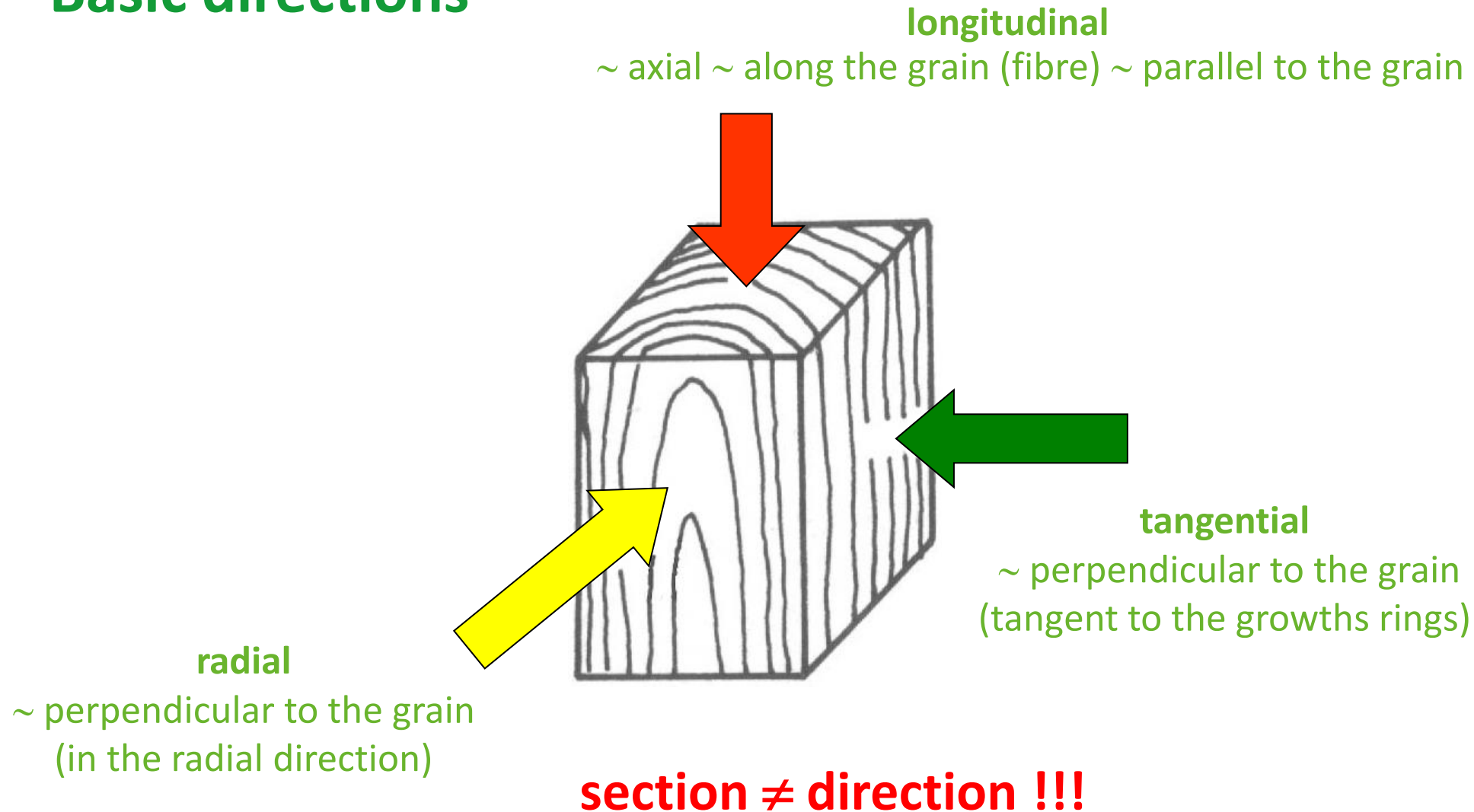
Anisotropic material

- Directionally dependent properties
- Opposed to isotropy
(means homogeneity in all directions)
- Difference in a property for some material when measured along different axes.



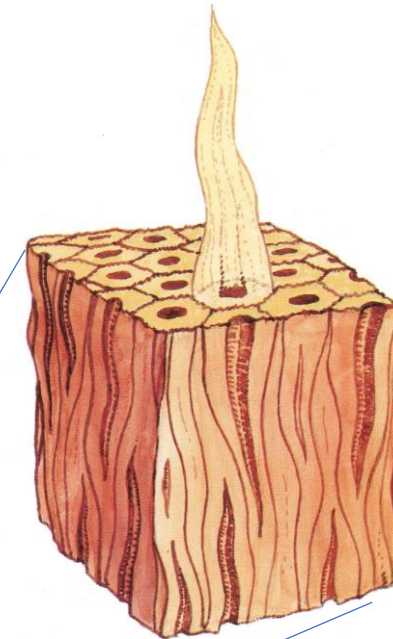
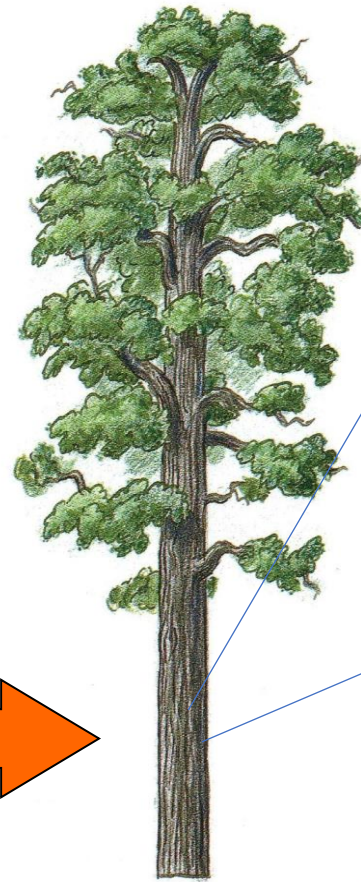
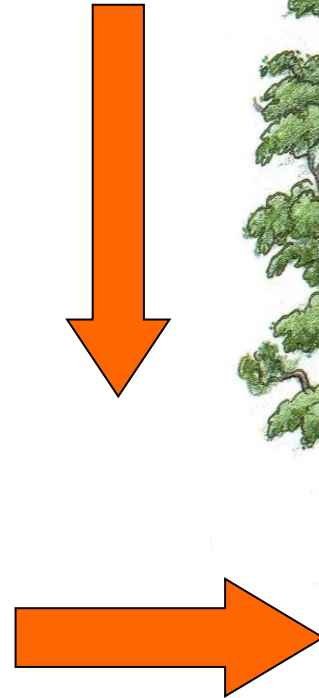
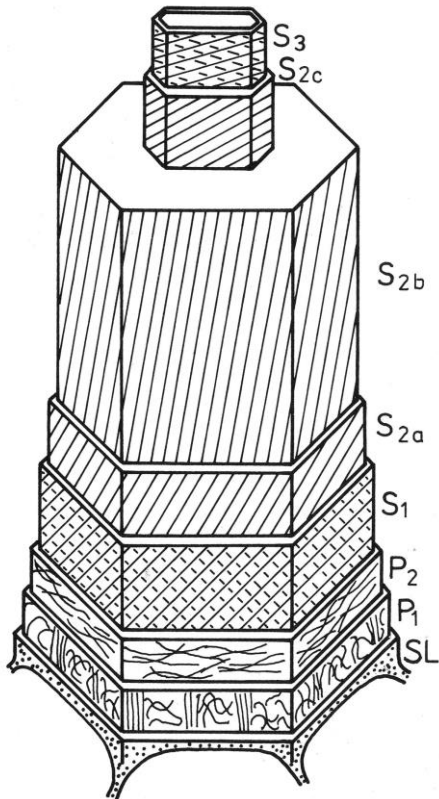


Basic directions





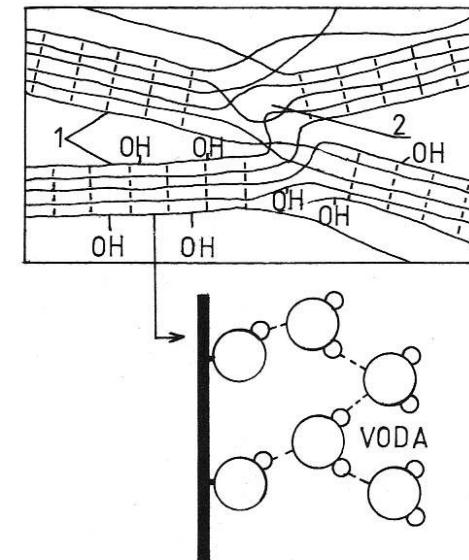
Anisotropy - reasons





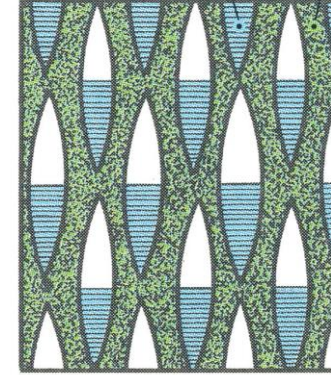
Hygroscopic material

- Absorbs or release water in gaseous form
- Changes moisture content according to surrounding conditions
- Result of wood chemistry
- Linked with dimensional changes
- Impact on properties, processing, resistance against fungi



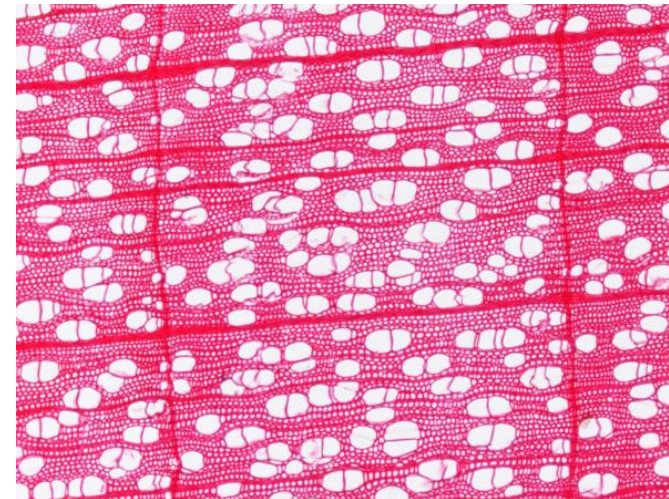


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Porous material

- System of cavities, cells and intercellular spaces
- Impact on density and permeability
- Important for seasoning, surface treatment and impregnation



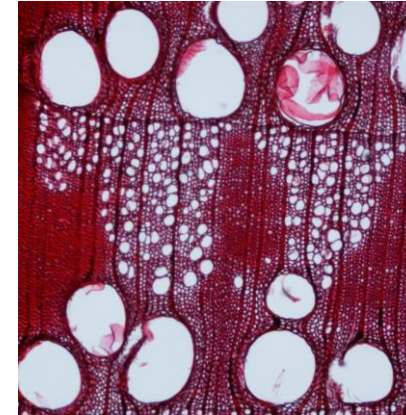


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Heterogeneous material

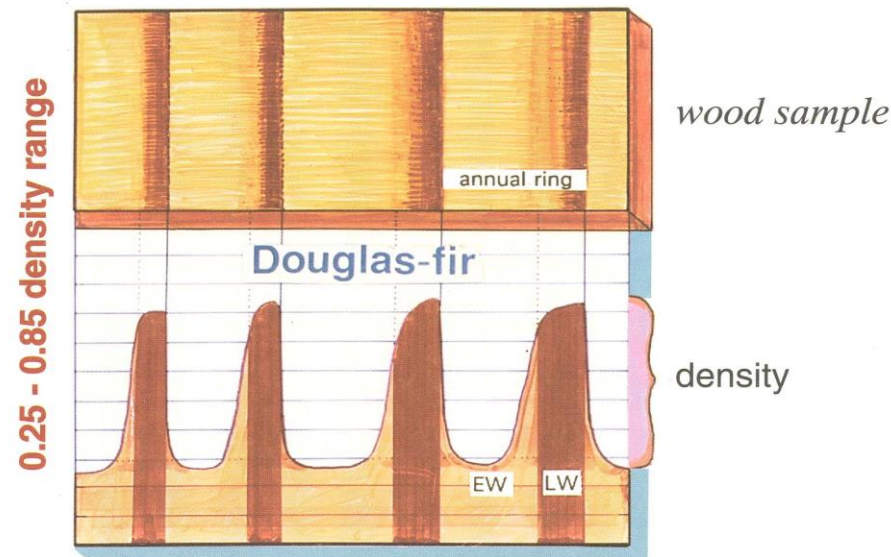
- Differences in structure
- Among timbers
- Within one tree
- Macroscopic, microscopic level, ...defects
- Reflected in properties variability





Variability

- Typical for natural materials
- Results of anisotropic nature, hygroscopicity
.... differences in structure
- Makes processing difficult
- Problem to produce
the same products
(furniture)



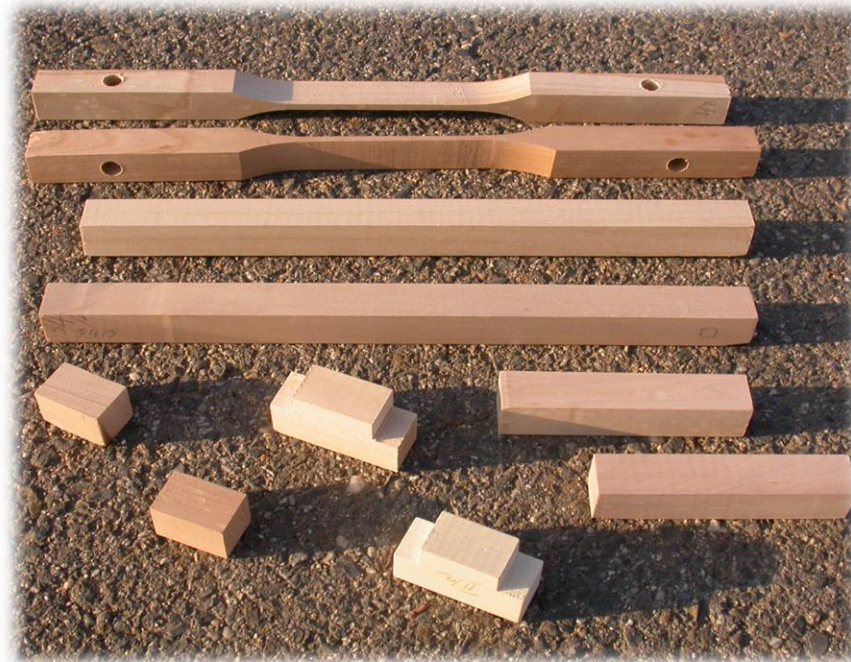


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Testing

- Standards (= instructions)
- Testing samples
 - size
 - defects
 - orientation
 - moisture





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Most important properties

- Density
- Shrinkage
- Calorific value
- Strength

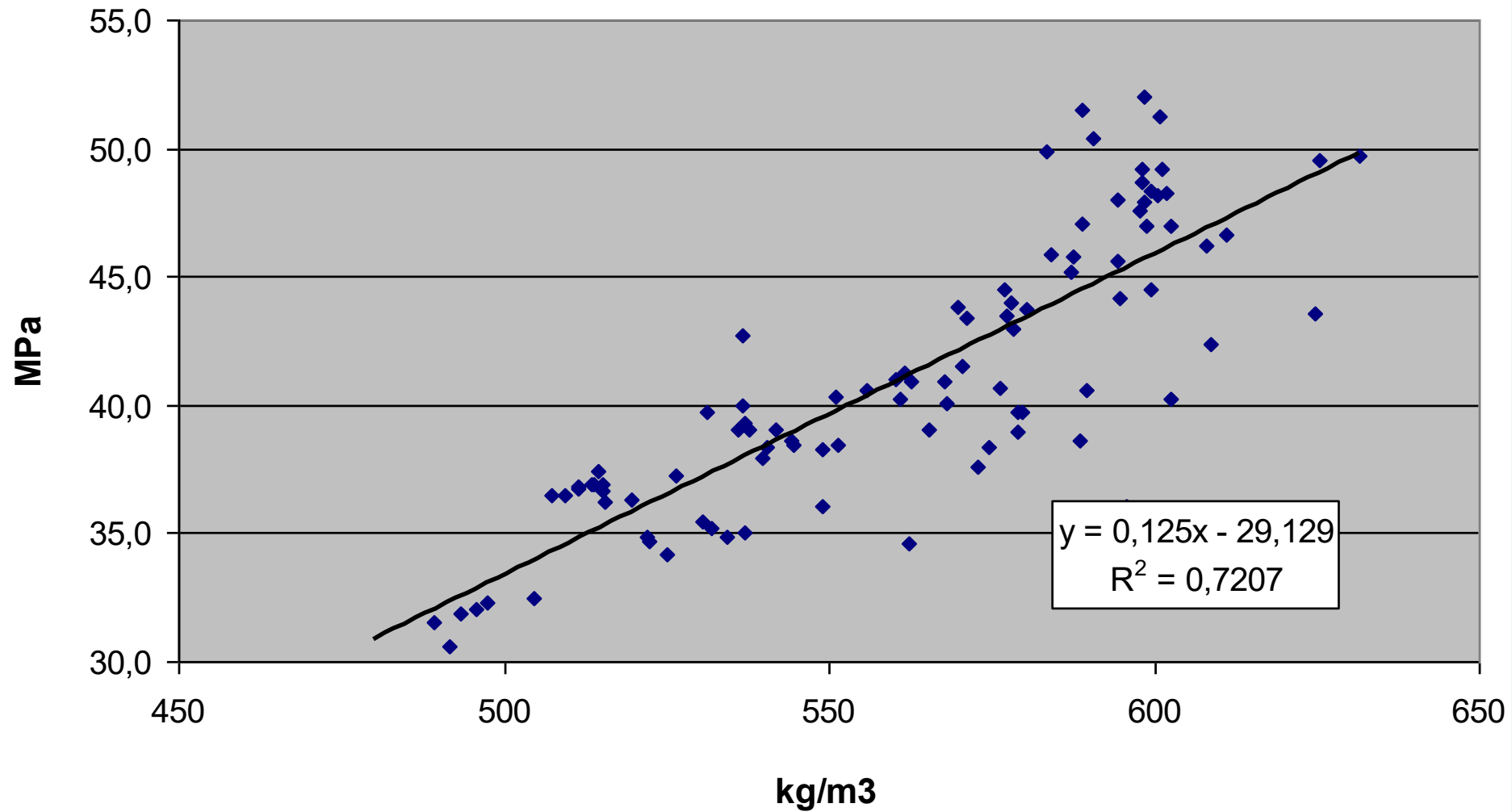


Density

- Property No. 1
- Influences seriously other physical and mechanical properties
- Easy (cheap) to evaluate
- Defined as material mass per its unit volume usually in kg.m^{-3} or g.cm^{-3}
- Always related to MC

$$\rho = \frac{m}{V}$$

Correlation between the Compression Strength and the Density



Prunus serotina



Density

- **Basic wood structure density**
 - density of woody mass (no space)
 - weight limit
 - ca 1 500 kg.m⁻³
 - the same for all timbers
 - used for calculations (porosity)
 - take it as a fact
- **Densities** used in industry and research



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Density

- **Oven-dry density**
- **12% density**
(used in standards)
- **Basic density**
(oven-dry mass related to green volume)



Density - evaluation

- Samples
 - rectangular (standards)
 - disk
 - core
 - irregular
- Weight = scales
- Volume = calliper
- Irregular samples = immersion into liquids



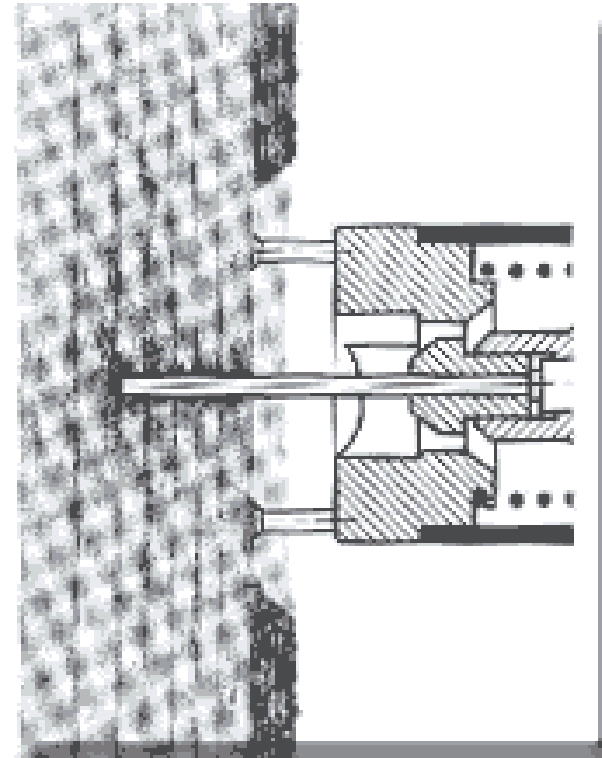


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Density evaluation

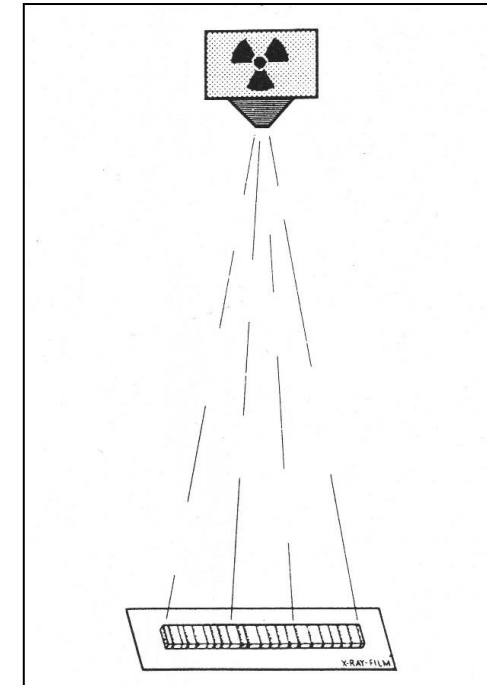
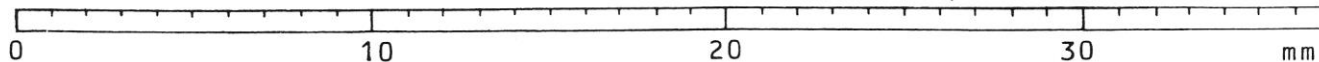
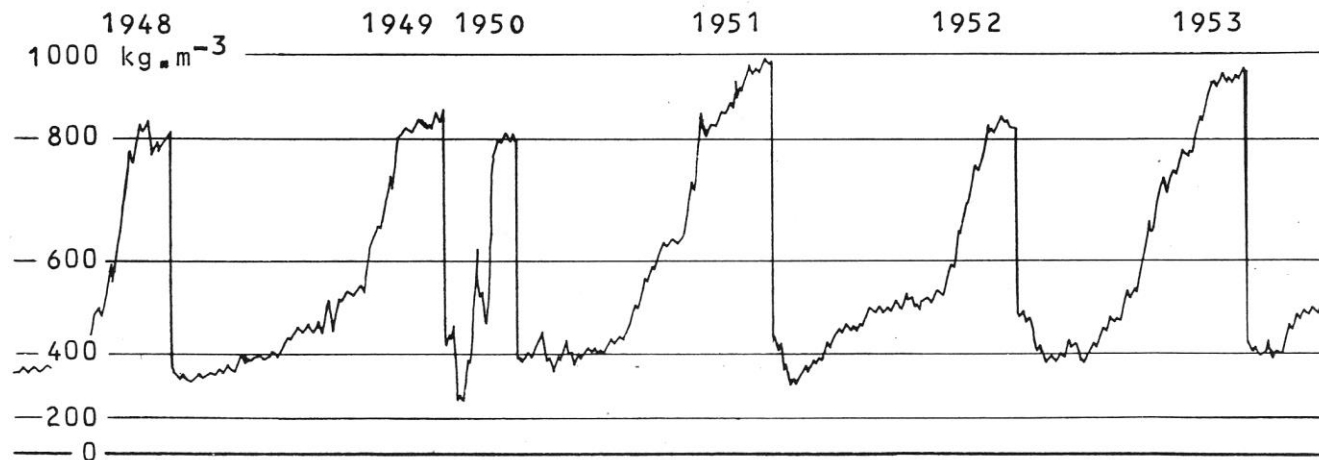
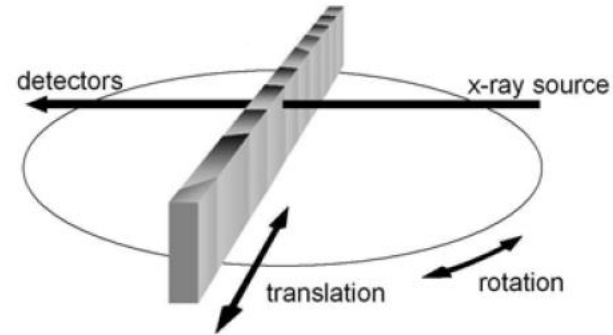
- Indirect methods
- Absorption (beam of rays)
- Resistance (pressure or drilling)





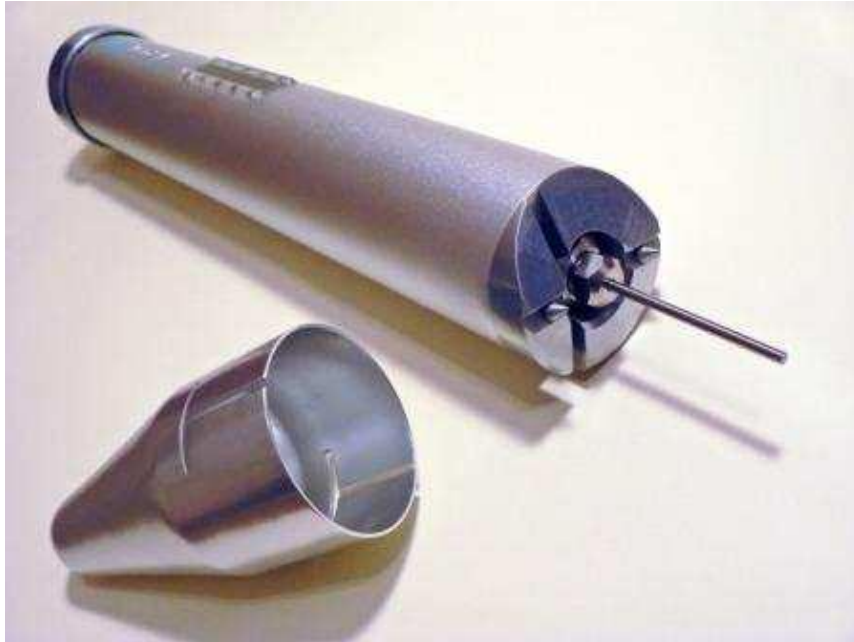
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Silviscan





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Pilodyn

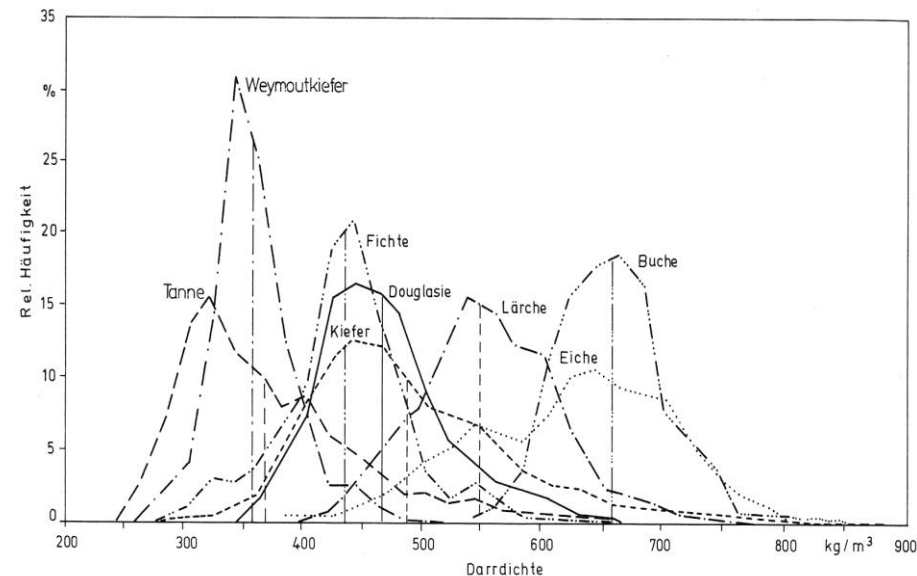
PowerDrill





Density - variability

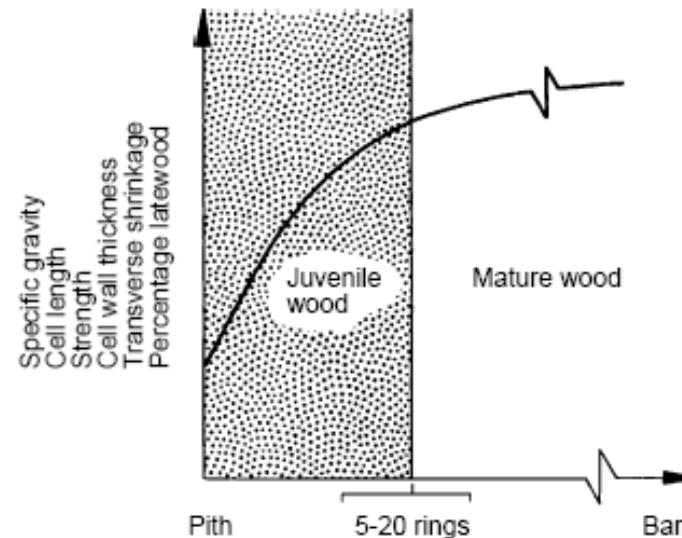
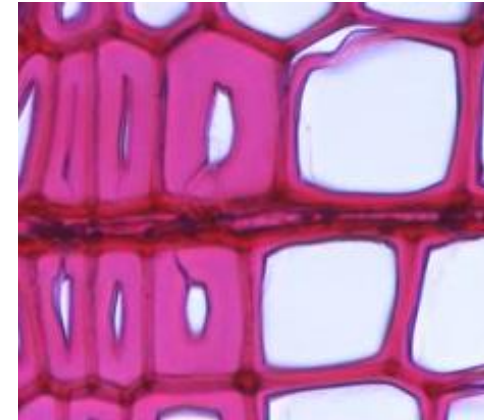
- Among timbers
Balsa about 150 kg.m^{-3}
„iron woods“ more than $1\,000 \text{ kg.m}^{-3}$
- Within timber





Density - factors

- Amount of fibres / vessels
- Position in a stem
- Age (juvenile wood)
- Site





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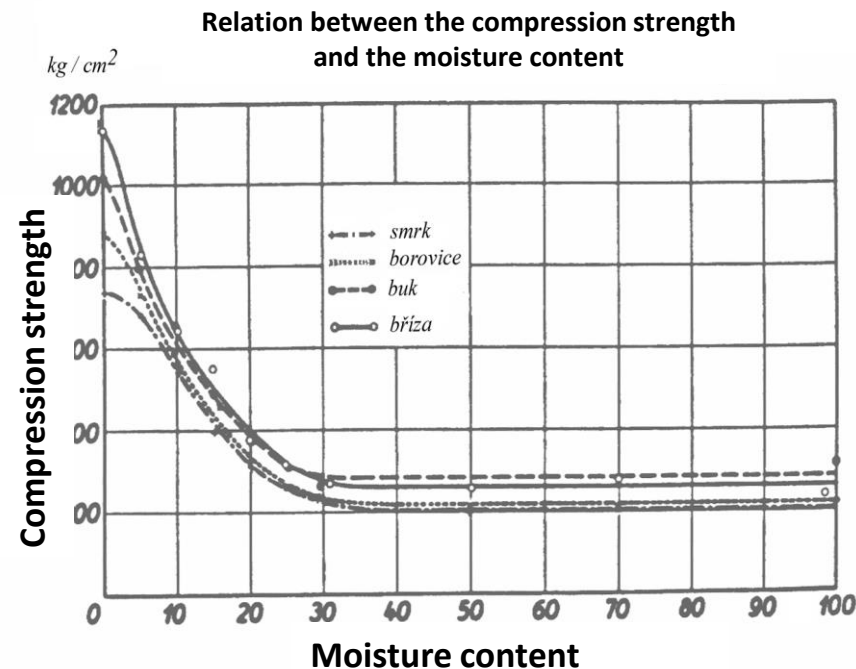
Density - importance

- The most frequent parameter for wood quality evaluation
- Correlation with strength and other properties
- First idea about usage of a timber
- Information about possible yield (paper industry)



Wood – water relationship

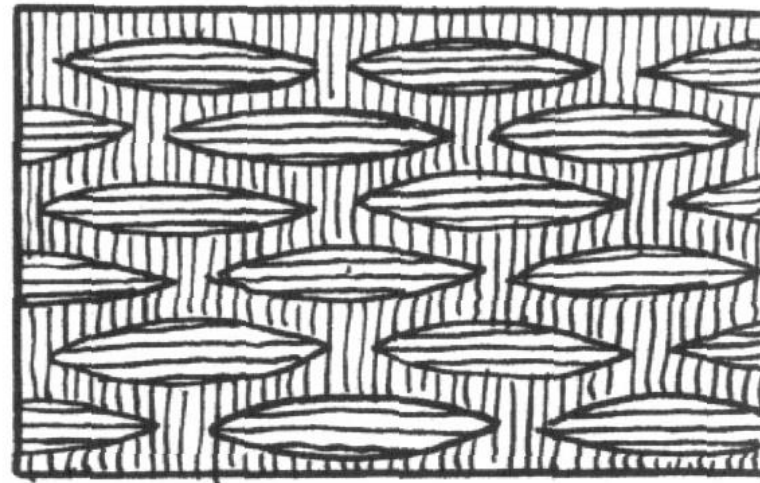
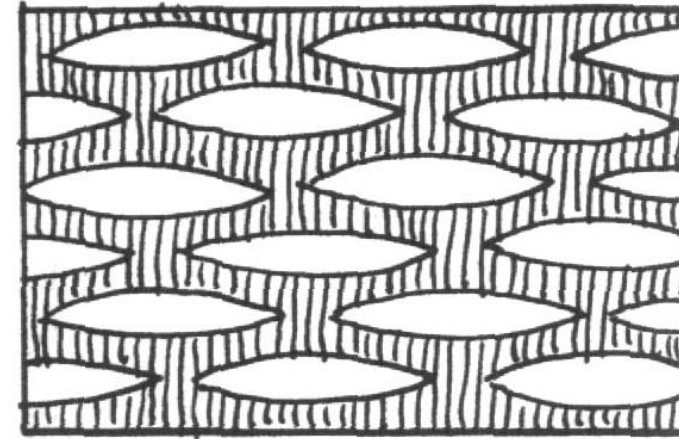
- Always water in wood!!
(because of hygroscopicity)
- Cannot be avoided
- Negative impact
(changes in size,
decrease of strength)





Moisture in wood

- **Bounded water**
(cell walls)
- **Free water**
(cell lumens)
- **Fibre saturation point**
(30 %)



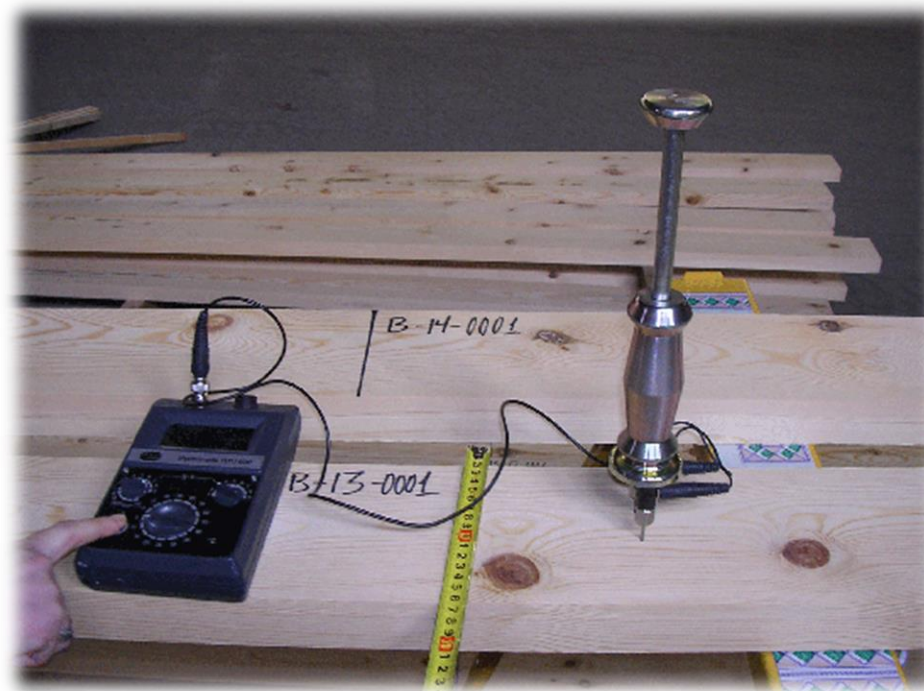


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Moisture determination

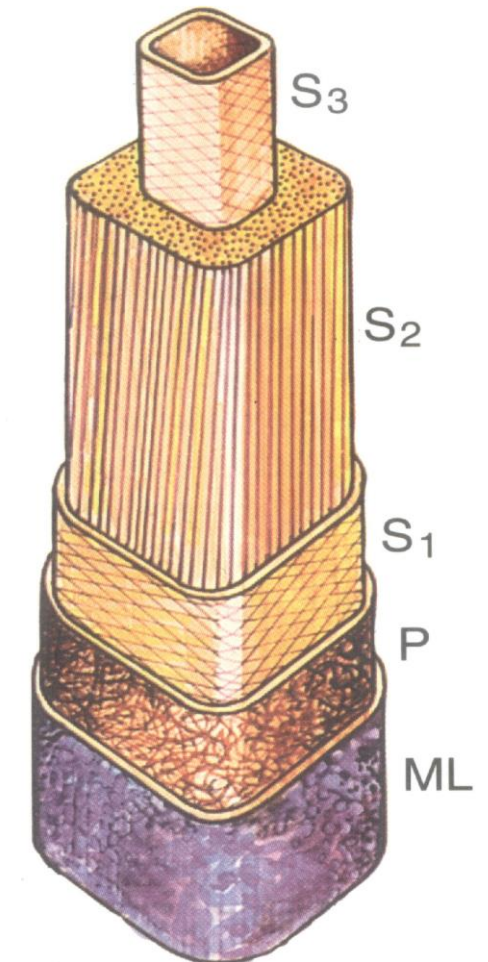
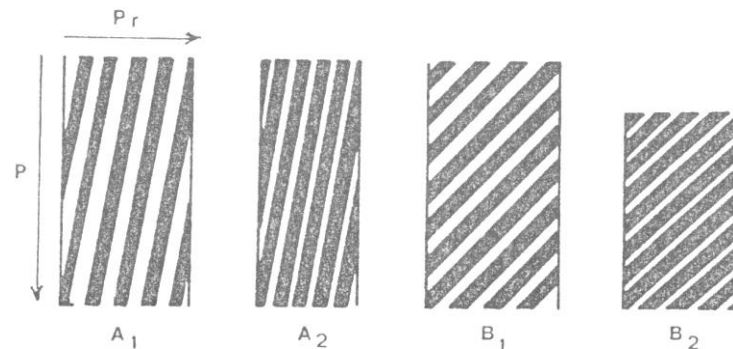
- Moisture = amount of water in %
- Oven-drying method (laboratory)
- Electric moisture meters (industry)





Shrinkage / swelling

- Dimensional changes related to changes in bounded water content
(free water = no impact on dimensional changes)
- Principle = position of cellulose fibrils in the cell wall
- Anisotropic behaviour
(axial = min; tang = max)

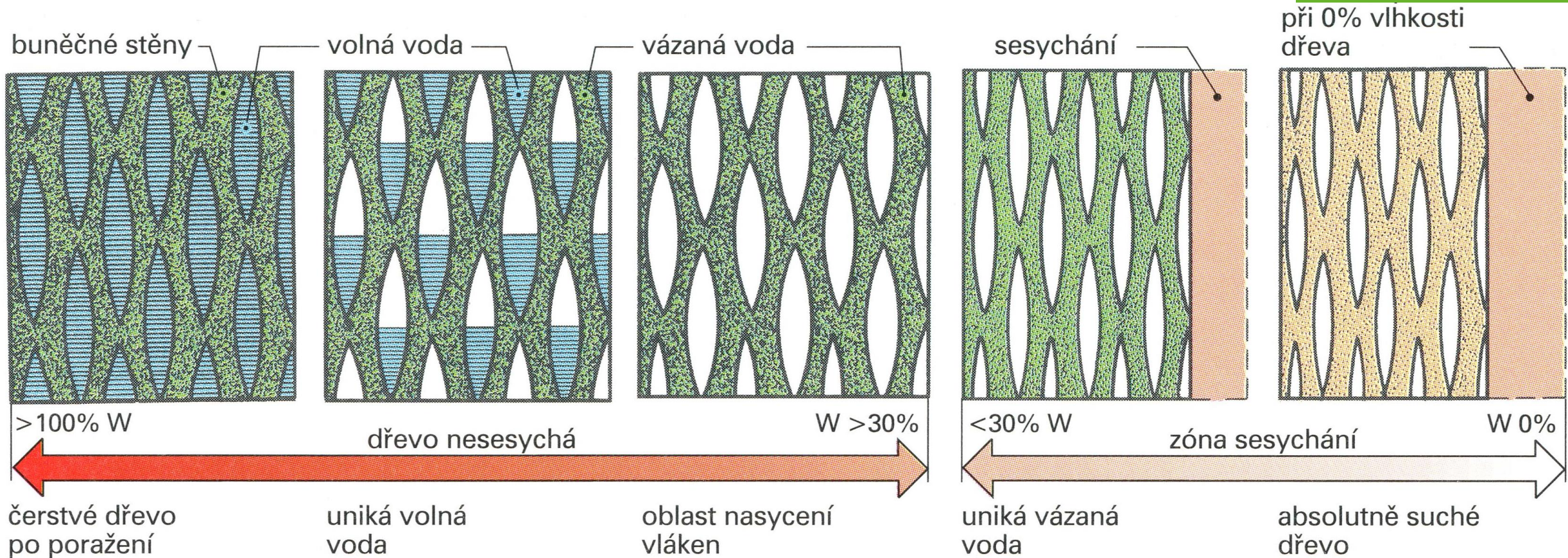




Shrinkage

- Changes in length, area and volume of beams, boards, ...
- Reversal process (shrinkage – swelling)
- Longitudinal 0,1 – 0,4 %
- Radial 3 – 6 %
- Tangential 6 – 12 %
- $\alpha_t : \alpha_r : \alpha_l = 20 : 10 : 1$

$$\alpha_i = \frac{a_{w\max} - a_{w0}}{a_{w0}} \cdot 100$$





Shrinkage - implications

- Large parts of wood dry unevenly (moisture gradients)
- Inner stresses in wood during drying (cracks)
- **warping**
= deviation from flatness in timber as a result of stresses and uneven shrinkage

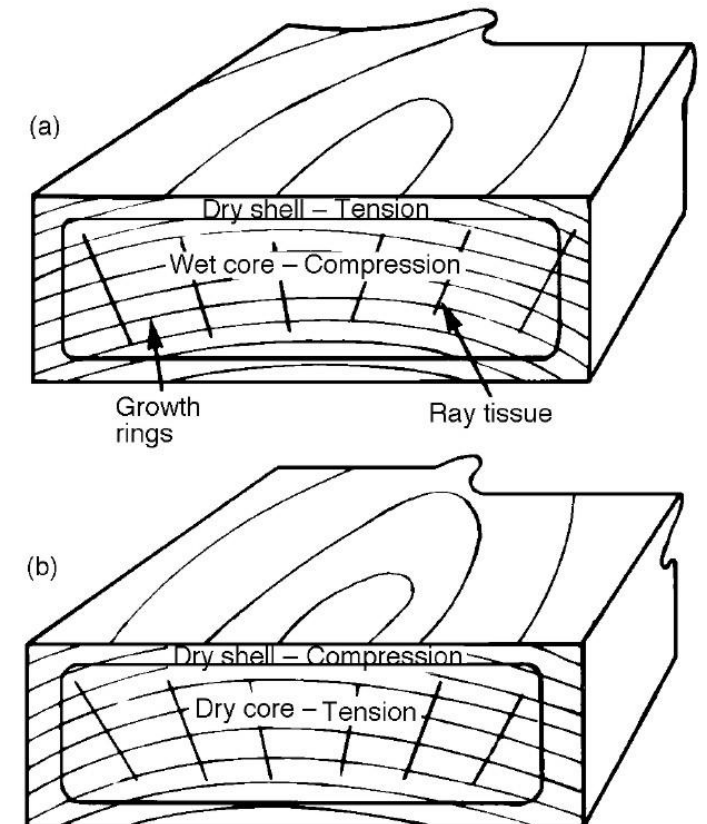


Figure 12-3. End view of board showing development of drying stresses (a) early and (b) later in drying.



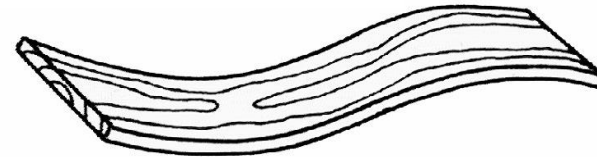
Warping

- Deviation from flatness in timber as a result of stresses and uneven shrinkage
- Reasons:
 - anisotropy
 - fibre deviation
 - compression wood
 - juvenile wood etc.

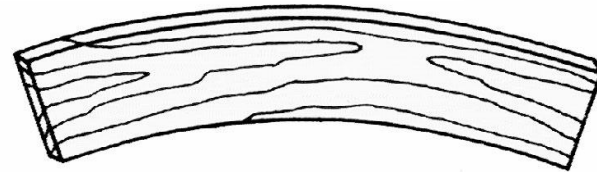
bow



crook



cup



twist





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Thermal properties

- Conductivity
- Heat capacity
- Thermal expansion
- **Calorific value**





Calorific value

- Wood as a source of energy
- = amount of energy obtained from 1 kg of wood
- Average value ca 18 MJ/kg
- Independent of density (timber)
- Impact of MC (decrease in energy gain)

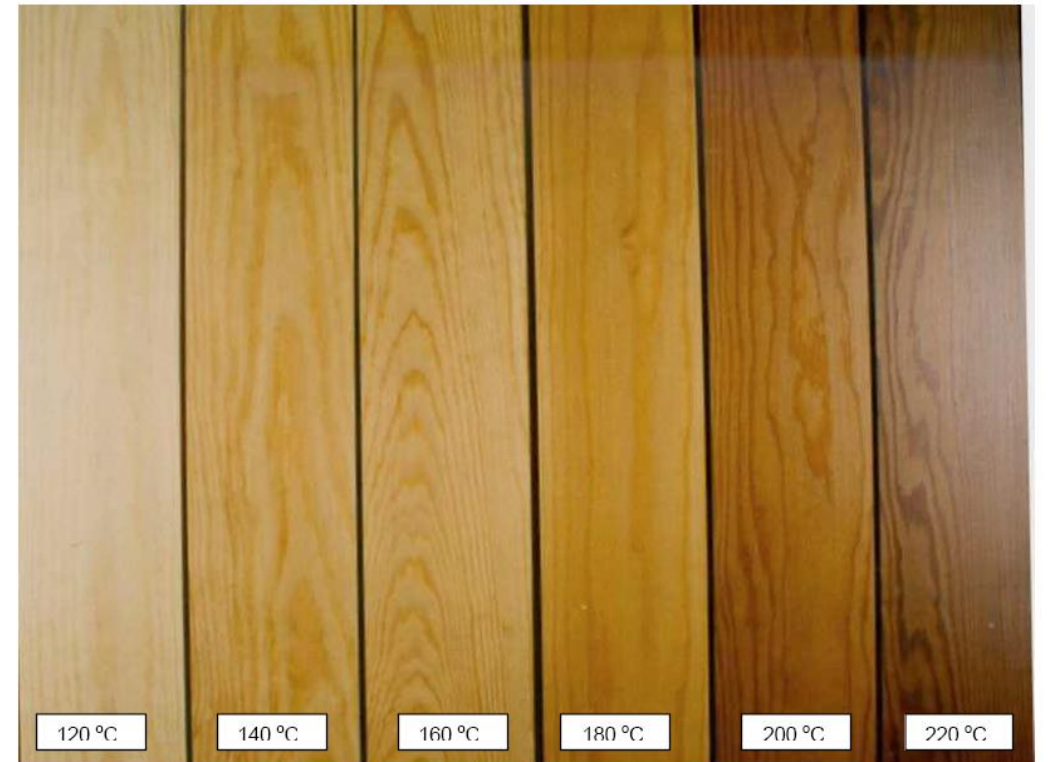


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Thermal modification

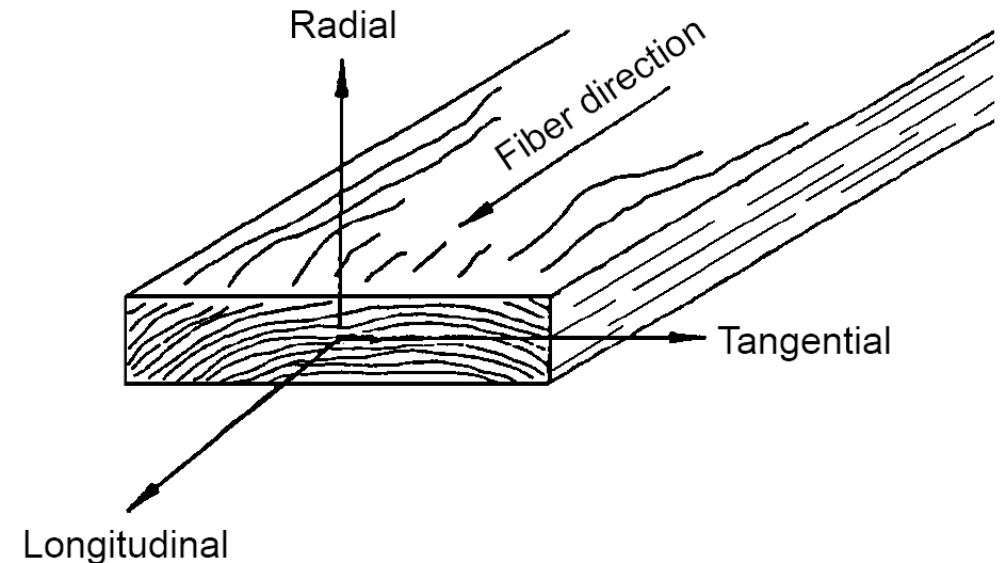
- Idea
- Changes in structure
- Impact on properties





Mechanical properties

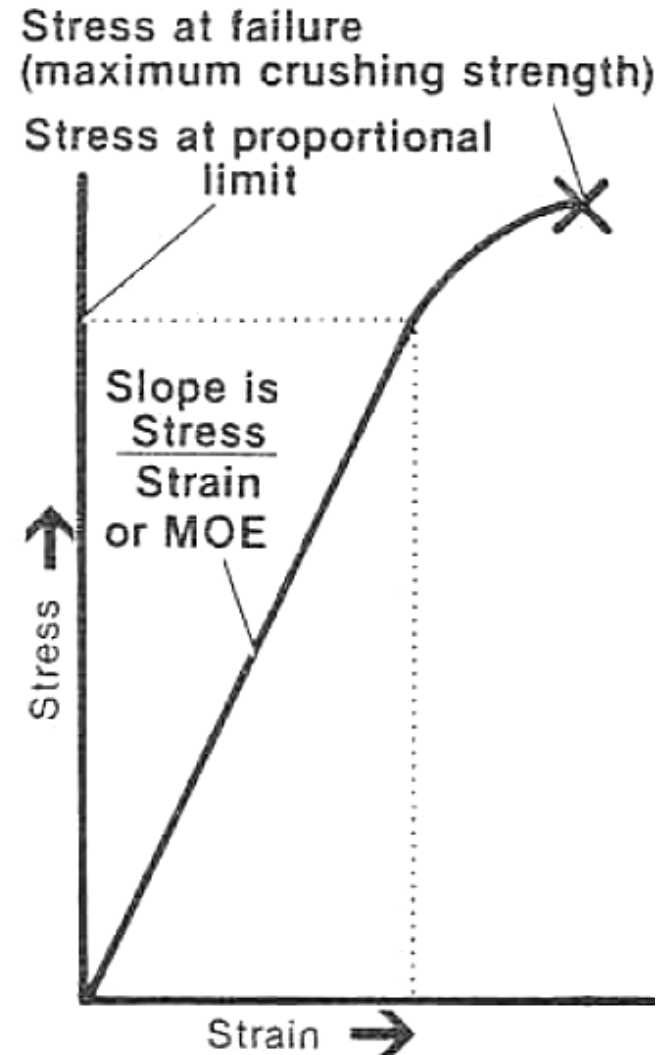
- Ability to resist a load
- Orthotropic nature
- Stiffness (MOE)
- Mostly strength properties:
 - bending
 - compression
 - tensile
 - shear
 - impact bending
 - hardness





Terminology

- Stress
- Strain
- Deformation
- Proportional limit
- Young's modulus



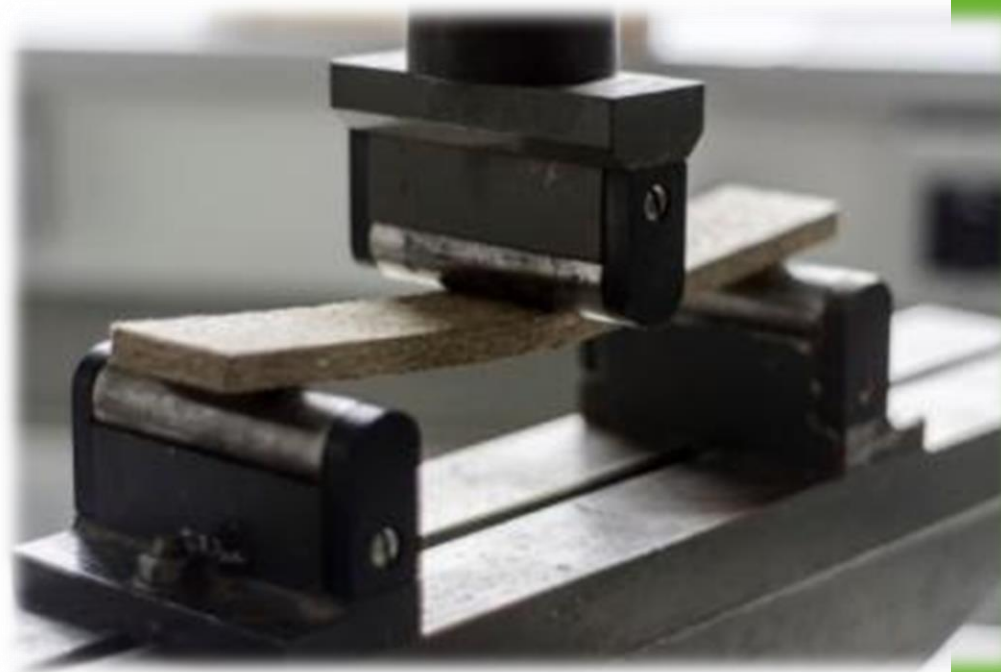


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Properties evaluation

- Destructive x non-destructive
- Testing samples
- Standards





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Non-destructive testing

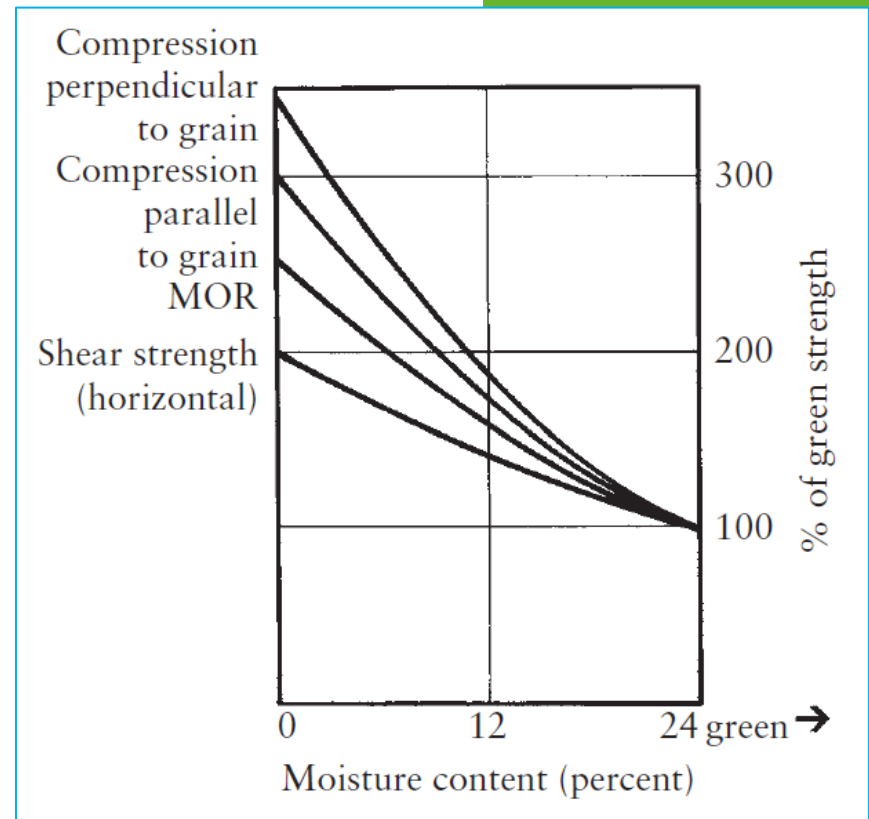
- Principle





Factors affecting strength

- Density
- Defects (knots)
- Fibre orientation
- Moisture content
- Juvenile and compression wood
- Temperature





Take-home message

- Anisotropy, hygroscopicity and variability cannot be avoided (ways how to minimise their effect)
- Relationship between structure x properties
- Choose a suitable timber for the right applications

